

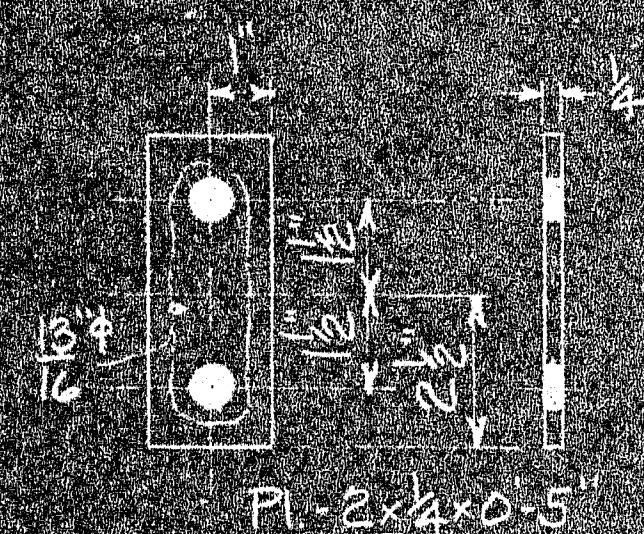


$\frac{15}{16}$  hole  
 M32-15H-Weld to plate  
 with slot parallel as shown. } by JAR.

The drawing shows a mechanical part with the following dimensions and features:
 

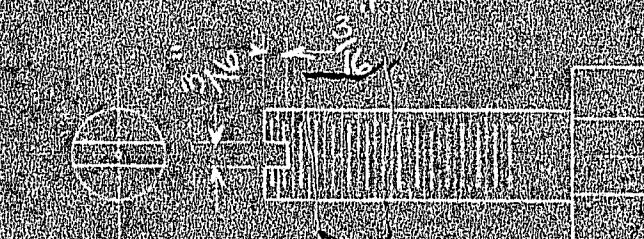
- Top horizontal dimension: 15
- Left vertical dimension: 15
- Bottom horizontal dimension: 15
- Right vertical dimension: 15
- Internal horizontal dimension: 15
- Internal vertical dimension: 15
- Top right corner radius:  $R\frac{15}{16}$
- Bottom right corner radius:  $R\frac{15}{16}$
- Weld specification: M32-15H-Weld to plate with slot parallel as shown.
- Signature: by JAR.

M32-15F-PLATE



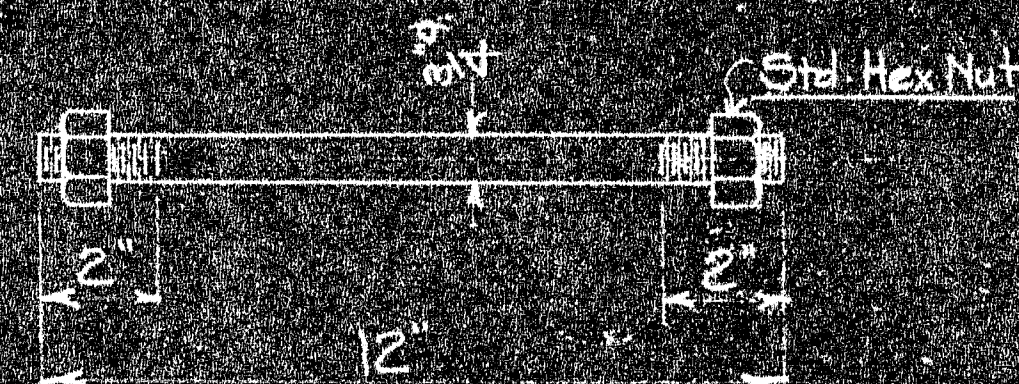
M32-15B-CHANNEL

M32-15C - FILLER PLATE



M32-15H - SCREW

Make from  $\frac{3}{4} \times 2\frac{1}{2}$  Cap Screw  
Weld to M32-15 F



M32-15D-BAR BOLT

M32-15H	24	SecNbr	5513	Screw	Weld to M32-15F
M32-15g	125	-	5311	1-8 Allen Cap Screw - 2 1/2 lg	
M32-15F	24	Steel	5310-13	Plate	
M32-15E	12	Steel	5310-13	Bent Plate	
M32-15D	32	Steel	5311	Bar Bolt	
M32-15C	48	Steel	5310-13	Filler Plate	
M32-15B	16	Steel	5310-13	Channel	
M32-15A	8	Steel	5310-13	Bent Angle	

MARK	REQ'D	MAT'L	REQ. NO.	NAME	REMARKS
BILL OF MATERIAL					

**JOHN A. ROEBLING'S SONS CO., TRENTON, N. J.**

# DEER ISLE BRIDGE

## TEMPERARY STAYS

## TOWER SADDLE CONNECTION DETAILS

BY	REVISIONS	DATE		
APPROVED			SCALE 1/2" = 1'-0"	SERIAL
			DES	M32
			DR <i>R.P.C. 1-15</i>	
			TR	
CH. DR.			CH	15
ENG'R.				

